

Work Order ID 103942

103942

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July-08-13 7:37:49 AM

Item ID: D350-689-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Dual High Back Seat Assembly

Start Date: 7/08/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 7/09/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3022	B								
D3023	A								
IIN D350-689	B								

160 Identify as per dwg & Stock Location: _____ 0.00

160

Packaging

Memo

0.00

Packaging

PULL FROM STOCK;
1 X D350-689-011 B97648

RETURN ALL ITEMS TO STOCK:

1 X D3018-1 B 88355

1 X D3019-1 B 88418

1 X D350-689-013 B 87666

REPACKAGE THE D350-689-041 B91900 using new B/N

1 8 13-7-11

170 QC21- Final Inspection - Work Order Release 0.00

170

QC

Memo

0.00

Quality Control

DART AEROSPACE				1270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 1K7 TEL 1-613-632-5220 www.dart-aero.com	
PATENT	N/A			CHG	CHG006
P/N	D350-689-011			STC	SH02-33
DESC.	Dual High Back Seat			STC	SR01620NY
LOT	B97648			STC	
MODEL	AS350/355			STC	
TC APPROVAL # 09-89		MADE IN CANADA		D2729-4	

U1307-11

Picklist Print

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Work Order ID: 103942

Parent Item: D350-689-041

Parent Item Name: Dual High Back Seat Assembly

Start Date: 7/08/13

Required Date: 7/09/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:H Removed Sub-Parts 06-02-09 JLM
 IPP Rev:I As per NCR 070 06-09-06 JLM
 10.02.12 verified by:JLM
 IPP Rev:J as per DSI 9498 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3016-041 Seat Frame Assembly	D3018-1	Manufactured	No			114	Each	0.0000	1	-1	88355		8
D3017-041 Seat Back	D3019-1	Manufactured	No			114	Each	0.0000	1	-1	88418		8
D350-689-011 Dual High Back Seat Installation		Manufactured	No				Each	2.0000		-1			

Location

Loc Qty

Loc Code

FG
 97648
 FG020
 101189

1
 1
 1
 1

Each 1.0000

1
 1
 1
 1

87666 8

D350-689-013
 Floor Provisions

Manufactured No

Location

Loc Qty

Loc Code

FG010
 102567

1
 1

1
 1

Picklist Print

October-30-12 9:48:47 AM

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Work Order ID: 92393
 Parent Item: D350-689-011
 Parent Item Name: Dual High Back Seat

Start Date: 10/30/12 Required Date: 11/13/12
 Start Qty: 1.00 Required Qty: 1.00

Comments: IPP Rev:B03.05.09Reformat; Modify Step 1KJ/RF IPP Rev:C chg003 per DSI 9498 DD
 10.02.11 verified by:JLM IPP REV:D 11.11.24 AS PER ECN11-674 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-689-011 Floor Provisions		Manufactured	No			110	Each	9.0000	1	1	1		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG011		9							
				87666		1			87666				
				88543		8							
D350-689-041 Dual High Back Seat Ass'y		Manufactured	No			110	Each	0.0000	1	1	1		
D3018-1 Seat Cushion		Manufactured	No			110	Each	3.0000	1	1	1		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST424		3			88355				
				88355		3							
D3019-1 Seat Cushion		Manufactured	No			110	Each	3.0000	1	1	1		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST425		3			88418				
				88418		3							

103942

Picklist Print

Thursday, February 21, 2013 10:59:05 AM

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Work Order ID: 97648

Parent Item: D350-689-011

Parent Item Name: Dual High Back Seat

Start Date: 2/21/2013

Required Date: 2/27/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B03.05.09Reformat; Modify Step 1KJ/RF IPP Rev:C chg003 per DSI 9498 DD 10.02.11 verified by:JLM IPP REV:D 11.11.24 AS PER ECN11-674 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3026-1 Channel		Manufactured	No				Each	8.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST177		8							
				86977		5							
				88608		3							
D3234-3 Doubler		Manufactured	No				Each	8.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST177		6							
				79807		6							
				ST232		2							
				71141		2							
D350-689-011 Dual High Back Seat		Manufactured	No				Each	0.0000					
D4575-01 Beam		Manufactured	No				Each	0.0000					
D4575-03 Doubler		Manufactured	No				Each	0.0000					

70399 SP

SP

1

IX 46509 MF 13-2-21

95943

95745

SP

SP

Work Order ID 96509

Monday, February 11, 2013 1:33:52 PM

96509

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Item ID: D350-689-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Dual High Back Seat

Stop

NS2

Start Date: 1/29/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/30/2013 Req'd Qty: 1.00

1

Customer: CU-DAR001

Reference: RMA RA111464 - RETURN

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI9588

B

IIN-D350-689

B

100

0.00

100

QC

Quality Control

Memo

INSPECT RA 111464 D350-689-011 X 1 B 92393

CHG005

KIT IS COMPLETE

NEEDS NEW PAPERWORK AND LABELS

DAS 16 13/1/25

110

Identify as per dwg & Stock Location:

0.00

110

Packaging

Packaging

Memo

ID AND STOCK UNDER NEW BATCH NUMBER

ADD NEW PAPERWORK

0.00

DAS 06 13/2/14